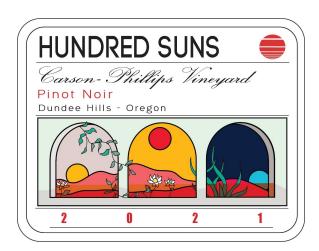
## **HUNDRED SUNS WINE**



## 2021 Carson Phillips Vineyard Pinot Noir

Alc / Vol: 14% 125 cases produced

AVA: Dundee Hills AVA

Elevation: 400 Ft.

Exposure: South/Southwest

Soils: Volcanic, Jory Clones: 777, 667, 115

Farming Practices: Dry farmed, organic

Harvest Date: September 16th Native Yeast Fermentation

## Winemaking & Tasting:

Planted in 2000 in the Dundee hills, this vineyard is owned by the Phillips family who farm sustainably without the use of synthetic chemicals or herbicides. Dry farmed and deep rooted, these vines express the intensity of the volcanic soils from which they draw their nutrients and water.

2021 started off with dry conditions that led into a warm growing season producing small clusters and tiny berries. Harvested on September 16th, the mulit-clonal mix of Pinot Noir was divided into five distinct fermentations with varying amounts of whole cluster. Fermented with indigenous yeast and aged in French oak, the resulting wine is garnet in color with layers of red fruit and warm baking spices. Bottled unfined and unfiltered.